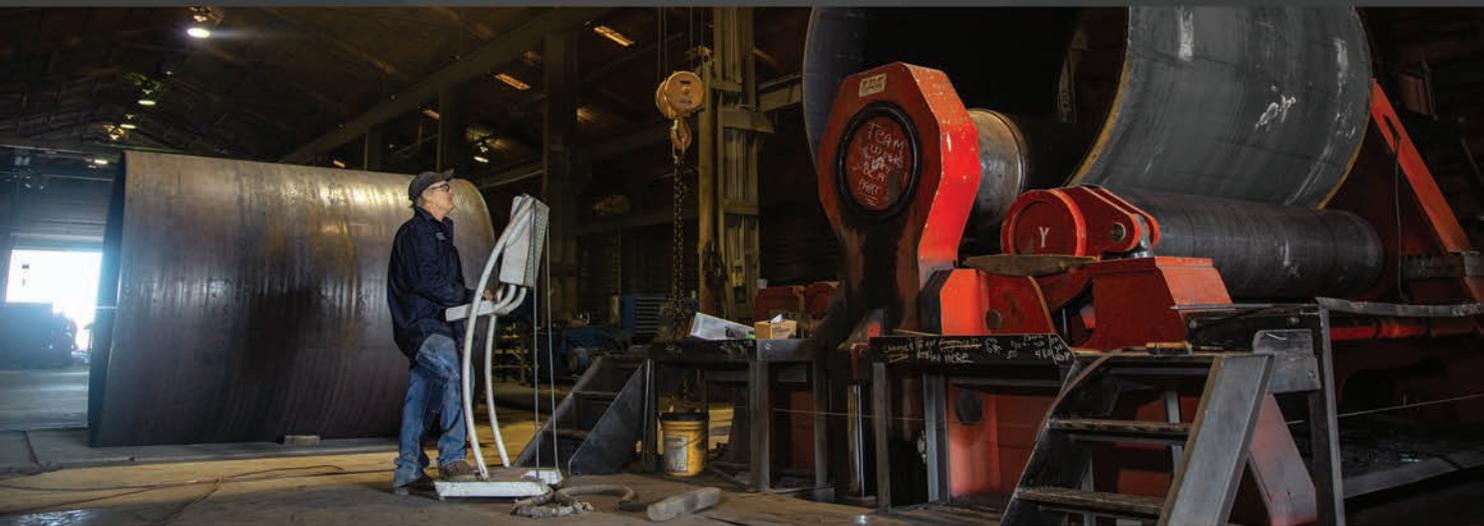


EXPERIENCE, QUALITY
AND CONSISTENCY FROM
THE EXPERTS AT P&M.

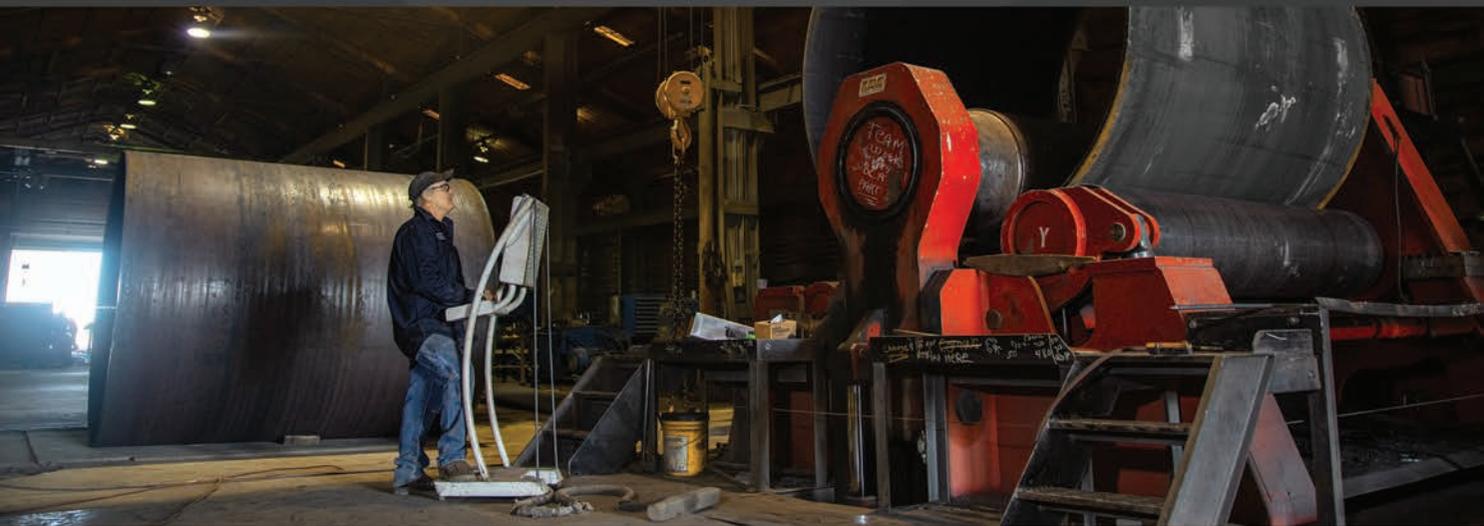


P&M. THE INDUSTRY LEADER SINCE 1978. PMOK.COM



P&M INDUSTRIES
Custom Plate | Structural Rolling | ASME Code Welding

**EXPERIENCE, QUALITY
AND CONSISTENCY FROM
THE EXPERTS AT P&M.**



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P&M INDUSTRIES
Custom Plate | Structural Rolling | ASME Code Welding

Providing quality pressure vessel, heat exchangers, and drums and boiler cylinders.

The solid reputation of P&M Industries, Inc. for quality, honesty and excellent service is what grew us from a regional company to a nationwide supplier of rolled cylinders for your Pressure Vessel, Heat Exchanger and Boiler cylinders for the steel fabrication industry. We are ASME Code certified for welding to Section I and Section VIII, div. 1 standards, allowing us to provide you with the long seams welded and round seams up to 80 ft. long, depending on total weight. Our certified welders can meet the strictest quality standards far exceeding the ASME code allowances. Our internal roundness standards also exceeds half of what the ASME code allows.



P&M INDUSTRIES
Custom Plate | Structural Rolling | ASME Code Welding

**Industries that use
our pressure
vessels, heat
exchangers, boilers
and cylinders.**

- Refinery, oil refineries and petro-chemical plants
- Government buildings
- Hospitals
- Hotels and Conference Centers
- Chemical/Pharmaceutical
- Automotive
- Food and Beverage
- Textiles
- Ethanol & Bio-Diesel
- Aerospace and Military
- Nuclear Reactor Plants
- Energy – Including wind and solar
- Environmental quality – air ducts and waste storage



P&M INDUSTRIES
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**P&M provides
quality angle, bar,
pipe and structural
shape rolling.**

P&M excels in the rolling of structural shape components required for the completion of Pressure Vessels such as ladders and platforms, insulation rings, stiffeners, wind strakes, and flanges. We also have the capability to roll sections for crane ways, architectural, and many other applications.



P&M INDUSTRIES
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**Facilities that
can handle your
project - from
small to large**

P&M has 34,000 square feet of plate rolling and welding shop production space, with an additional 8,000 square feet for angle and structural rolling. We have approximately 5 acres of outside storage area, and the ability to unload raw materials from railcars.



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Services

Our years of experience allows us to handle multiple components of the rolling processes.

Plate Burning

We can provide your cylinders long seams and ends as Square, or as Single or Double Bevel – with or without a land. Taper bevels are also available.

Plate Rolling

We have equipment to cold roll from 12" diameter up to 17'-0" diameter cylinders. We can also do larger diameters for storage tanks in segments. We have the ability to roll up to 3" thick, however thickness capabilities will vary, depending on the diameter and width combinations. Cones and transitions are available as well.

Angle and Structural Rolling

- Angle – Leg in (up to 7 x 7 x 3/4) or out (up to 8 x 8 x 1")
- Channel – Easy way (leg in or out - up to 12")
Hard way up to 8"
- Flat Bar – Hard way up to 8" x 1"
- Square bar – up to 6"
- Pipe/Tube – up to 3" (special applications only)
- Round bar – up to 4"
- I-Beam – Easy way up to 12". Hard way up to ?
- Split Tees – up to 8" tee out

Welding

P&M is certified to ASME Sections I & VIII. We specialize in SAW, but also utilize SMAW, GMAW, and FCAW as needed. We weld carbon steel (SA36, SA516-70, SA537, SA572), Stainless steel (SA240 – T304/304L, T316/316L, T310), Chrome (SA387 Grade 11), Incolloy/Hastelloy, as well as different clad combinations. Welding processes and materials are selected based on the application specification allowed by the ASME code and customer requirements to meet acceptable temperature ranges and stress designs. Weld testing services include RT, UT, MT, PT, PCIT, and Hardness.



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Customer satisfaction that's tested and assured.

From start to finish to delivery of your product, our focus is on quality.

P&M maintains a positive system of material identification for the materials used in the rolling and welding processes so that all materials in the completed cylinder can be traced to its origin. Our strict standards give you a cylinder that is easily fit-up to the next components in your facility, saving shop hours to help keep your project on budget.

We are honored to have some of the finest rolling operators in the industry that have crafted the challenging process of proper rolling technics. This requires hours of training and a very special set of skills to do so properly. Many companies are not able to perform the rolling operations the way we can – they have tried and failed. Our superior quality in this service is due to the level of expertise and commitment to excellence that P&M's operators maintain.



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